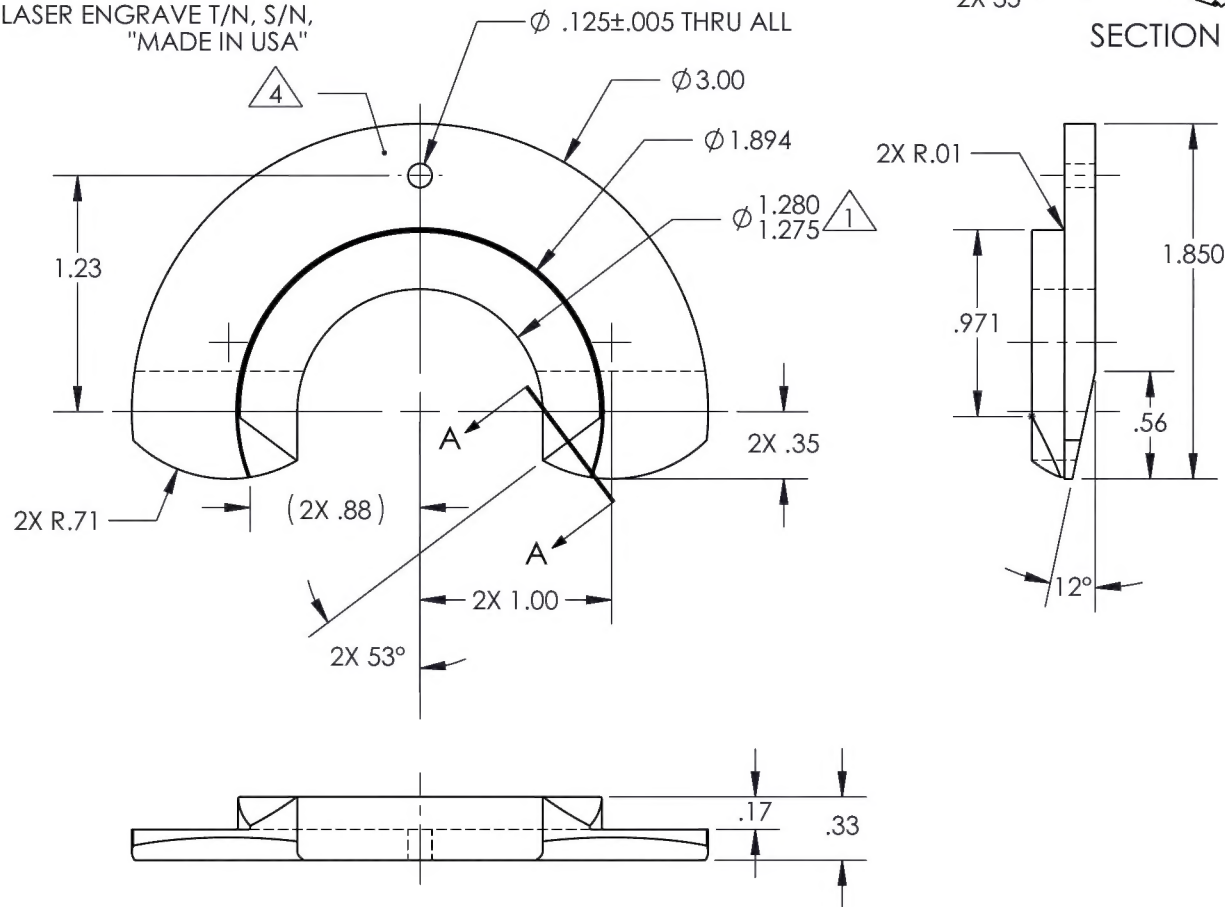
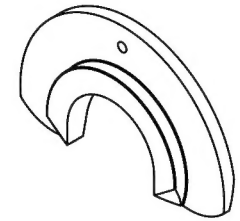
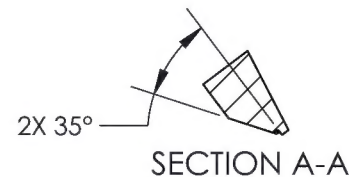


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		COPIED FROM ORIGINAL SCHWEIZER DWG. CH'D PHENOLIC TYPE FBM MIL-I-24768/14.	4/30/2009	RJC	
2		CH'D ENGRAVE NOTE, ADDED REAM 1/8 HOLE THRU.	10/28/2009	RJC	RW
2A		REMOVED NOTE 1, RENUMBERED NOTES 2 & 3, REVISED BOM.	9/8/2011	SE	RW
3		CH'D MACHINE ENGRAVE NOTE & ADDED NOTE 3.	5/2/2012	RJC	RW
4	17-0037	CH'D DIM'S WAS R.71 (TYP) IS 2X R.71, WAS .90 (TYP) IS (2X .88), WAS 53° IS 2X 53°, WAS .35 (TYP) IS 2X .35, WAS R.010 X2 IS 2X R.01, WAS 35° IS 2X 35°, WAS REAM Ø.125 THRU IS Ø.125 ±.005 THRU ALL. DELETED DIM R.023 REF. ADDED DIM 2X 1.00. CH'D NOTE WAS MACHINE ENGRAVE P/N, S/N, MADE IN USA CAGE CODE: 0E1A0 OPPOSITE SIDE, IS LASER ENGRAVE T/N, S/N, MADE IN USA . ADDED AUXILIARY VIEW A-A.	2/7/2017	RJC	SM

LASER ENGRAVE T/N, S/N,
"MADE IN USA"



NOTES:

1. SIDES OF OPENING ARE PARALLEL TO VERTICAL CENTERLINE EXTENDING FROM POINT OF TANGENCY TO PROVIDE ASSEMBLY CLEARANCE.
2. AFTER MILLING & ENGRAVING CLEAR COAT WITH LACQUER.
4. LASER ENGRAVE CAGE CODE OPPOSITE SIDE IF REQUIRED BY CUSTOMER.



TITLE		PULLEY ASSEMBLY INSTALL/ALIGN. TOOL	
DWG NO.	269T3303-003	REV	4
MAT'L	PHENOLIC TYPE FBG	UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH	SEE NOTE 2	.XXX ± .010 FRACTIONS ± 1/8	
SPEC		.XX ± .03 ANGLES ± 1°	
DRAWN BY:	CLOUGH	.X ± .1 SURFACES = 125/	
CHECKED:	DUERFELDT	1. BREAK ALL SHARP EDGES	
OPPS APPR:	ANDERSON	.015 x 45° OR .015R	
QA APPR:	LINDSAY	2. DIMENSIONAL LIMITS APPLY	
APPROVED:	MACKOVJAK	AFTER PLATING	
SCALE	1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE	4/30/2009	USED ON MODEL	
		SCHWEIZER 330 & 333	
		SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	PULLEY ASSY. INSTALL/ALIGN. TOOL	PHENOLIC TYPE FBG		1